



## VIRMAgroup at a glance

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Founded in 1972, VIRMA is a leading manufacturer of **complex-shaped metal components** stamped and formed by strip and wire, electric-welded connections, assembled components.

There are two production centres: in the heart of Brianza, **Sulbiate** (Monza Brianza) and in the new production centre (2013) in **Plovdiv (Bulgaria)**, making a total of **18,000 square metres** of production space.

Since 2001, year of the first attainment, both sites hold the **ISO 9001:2000 IMQ-CSQ** certification.

A Technical Office for the **design of toolings** and equipment, and the development of **co-design** projects with the Clients. Optimisation of materials, consultation on heating and surface treatments, management of complementary technology to offer complex products to the final Client (prototypes, models, turning, screws...).

**In-house tooling shop** equipment over 1,500 square metres for the construction of toolings and equipment, 9 dedicated staff, 5 electro-erosion wire machines (Agie-Charmille), turning, adjustments, work centres (Mikron VCE) maintenance and interventions in the tooling shop managed internally in real time – **close-to-tooling** approach in order to guarantee maximum accessibility and clarity in the management of the equipment. Made-to-measure industrial solutions based on the real need of the Client and proportioned to their own potential – **tailored solutions**;

**Highly specialised staff**, with specific skills regarding the area of machines and equipment, developed throughout years of experience and time in the Company. The low level of turnover in staff demonstrates the high level of satisfaction, the compounding of a *savoir-faire* passed down from generation to generation, the 'on site' growth following a learning path which takes into account continual technical innovations and the requests of the market. Also on the theme of security, the Company responds to all the relevant legislation and has recently completed an important plan to improve the work environment, both aesthetically and above all functionally.

Wide production floor surface: over **80 Bihler multislides** (complete range from RM25 to MC120) and **20 Progression Presses** from 30t up to 80t (Bruderer, Yamada, Minster – bolster area max 1500mm) and numerous integrated **welding stations** in the production cycle (Bihler B1000-B5000) – various machines equipped for the **automatic assembly of components** (plastic shells screws, plates, turned pivots,..) and complex workings (welding, threading, riveting, laser marking...);

**Total Quality Assurance**, with advanced 3D, optical, traction and compression checking instruments, ad hoc machinery for the protection of specific productions – quality gates on board machines. Specialised staff to ensure focused checks according to the Clients specifications.

Ensured levels of service and quality recognised by the primary multinational companies in the electrical, electrotechnical, automotive, household appliance, lighting engineering and medical sectors. Year after

year the Company has been accredited and certified as a **Strategic Supplier** (for quality, service, geographical positioning) to the **main international brands** in the relevant sectors.

At the same time its slimline and dynamic structure, orientated towards innovation and maximum attention to the Client's demands, also financial, allows the optimisation of the rapport with **medium to small sized Clients**. Through the formula of combining equipment, made to measure solutions which take into consideration the dimension and the expectations of the Clients.

*VIRMAgroup, our knowledge into your pieces.*

#### **VIRMA SPA**

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*VIRMAbulgaria is a Company subject to VIRMA spa's management and coordination activity*



## Multislide and Presses Range

Full range of **Bihler** multi slide presses – total n. 82 units

Units	Bihler range
10	RM25
8	RM30
22	RM35
9	RM40
15	GRM50
7	GRM80
3	MC42
1	MC82
1	MACH-01
1	MACH-05
1	40K
2	BZ2
1	CC1
1	MC120



Progression Tool **High-Speed Presses** and Transfer Presses – total n. 18 units

Units	Progression Press
1	OMPSA Press
1	INVERNIZZI 30t Press
1	18t Bruderer High Speed Power Press
1	20t Bruderer High Speed Power Press
3	30t Bruderer High Speed Power Press
2	30t Pulsar Minster Presses
1	HR40/350 Raster Power Press
1	50t Bruderer High Speed Power Press
1	60t Bruderer High Speed Power Press
1	80t Yamada NXT-80XL High Speed Power Press (bolster area length 1500mm)
4	16t IWK Transfer Presses
1	60t IWK Transfer Press

